

User Manual Log Splitter - 14 ton Type-LS14HT



Read this manual carefully before using the log splitter.

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1. Keep the user manual

Keep this user manual in a safe place. The information in this document may be necessary for installation, operation, maintenance, or troubleshooting. Keep this manual accessible at all times for future reference. This user manual contains important safety instructions and legal information. Keep this document for the entire life of the product. Always provide this manual if the product is resold, transferred, or relocated. It is mandatory to keep this user manual in a centrally accessible location. Personnel working with this product must have access to the most recent version of this documentation at all times.



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2. General description

This log splitter is designed to split logs using a hydraulically powered cylinder. The log splitter is connected to and powered by the tractor's hydraulic system.

The machine is suitable for splitting logs up to 53 cm (21 inches) long and 40 cm (16 inches) in diameter.

The wood must only be split lengthwise and along the grain.

3. Environment & disposal

Hydraulic oil is an environmentally harmful substance and must never be discharged into:

- Sewerage
- Surface water
- Bottom or street drains
- Household waste containers

Improper disposal can lead to serious soil and water contamination and is punishable under applicable environmental legislation.

 Important: The user is responsible for complying with applicable environmental regulations.

12.4. Symbols



- Read the manual
- Please consult the technical documentation (parts list / manual) before use or maintenance.



- Hearing protection mandatory



- Safety gloves required



- Safety shoes required



- Eye protection required



- Keep hands away from moving parts.



- Install or check shielding



- Caution: Danger due to flying pieces of wood.



- Sharp element



- Pinching for hands



- Crushing by moving parts

5. Safety instructions

5.1 General safety information

- Read the manual. Do not allow anyone to operate the log splitter who has not read the operator's manual or received instructions on its safe use. The owner of the log splitter must instruct all users on its safe use, maintenance, and storage. Improper use and maintenance of the log splitter can result in serious injury to the operator or bystanders from pinching or cutting moving parts, flying objects, escaping high-pressure hydraulic fluid, and fire.
- Crushing and cutting hazards. Moving parts can crush and cut hands and fingers. Keep your hands away from the end plate, wedge, and logs while splitting.
- Hazards from high-pressure hydraulic fluid. Hydraulic log splitters generate high fluid pressures and temperatures. Hydraulic fluid escaping through even a pinhole can pierce the skin and cause serious blood poisoning. Check the system regularly for possible leaks. Never check for leaks with your hand while the system is pressurized. Seek immediate medical attention if you are injured by escaping fluid.
- Age restrictions. Never allow anyone under 16 to operate the log splitter. Persons 16 and older must be trained and supervised by a trained adult.
- Intended use. Log splitters should only be used for splitting logs lengthwise, along the grain. Do not use them for other purposes, as this can cause unforeseen hazards.
- Modifications. Do not modify or alter the log splitter in any way. Modifications may pose serious safety risks, void your liability, and invalidate the warranty.

- Attachments. Never add any attachments to the splitter other than manufacturer-approved accessories that come with instructions for safe installation and use.
- Remote control. NEVER attach a rope, cable, or other remote control device to the log splitter's controls.
- Splitting wedge. NEVER attempt to change the height or speed of the splitting wedge.
- Safety Equipment/Controls. Always operate the log splitter with all safety equipment in place and in good working order, and with all controls properly adjusted for safe operation. Know how to stop the machine. Be thoroughly familiar with all controls and the proper use of the equipment. Know how to stop the log splitter and relieve system pressure quickly if necessary.
- Operating speed. Always operate the log splitter at the manufacturer's recommended operating speed. Adjust the tractor speed so the flow rate does not exceed 11 GPM (see the tractor specifications for the relationship between flow rate and engine speed). At higher flow rates, the log splitter will move dangerously fast.
- Daylight only. Use the log splitter only in daylight, so you can see what you're doing.
- Smoking/Sparks. Never smoke while using the log splitter and never operate the machine near sparks or flames.
- Fire hazard. Keep a fire extinguisher suitable for common flammable materials and flammable liquids on hand when using your log splitter near flammable forests, brush, or grassy areas.
- Adjustment/Repair. Turn off the tractor before cleaning, repairing, or adjusting the log splitter. Before replacing or adjusting any hydraulic system components, such as hoses or couplings, first relieve pressure in the hydraulic lines by moving the splitter control lever and the tractor's hydraulic control valve levers back and forth several times, then disconnect the hydraulic lines.
- Replace labels. Always ensure that safety labels are in place and in good condition. If a safety label is missing or illegible, order new labels from your retailer.

5.2 Safety Instructions Splitting

- Hold the bark side. Hold the bark side of the logs while loading or positioning them, never the ends. Never place your hands or any part of your body between a log and any part of the log splitter.
- Cylinder in motion. Never load or unload logs while the cylinder is moving.
- Leaning or reaching over the beam. Never lean, reach, or step over the beam while the engine is running and the log splitter is in a horizontal position. You could trip, trip the controls, and sustain serious injury.
- Unsplit stack of logs. Do not place the unsplit stack of logs where you have to reach over the log splitter to load them onto the machine.
- Straight log ends. Logs that are not straight can slip during splitting, posing a safety hazard or putting excessive force on the log splitter's components. Straighten the log ends with a chainsaw before splitting.
- Single log. Never attempt to split more than one log at a time. Chunks of wood may be unexpectedly thrown out of the machine, potentially causing serious injury.
- Split along the grain. Do not use the log splitter to split logs across the grain. Doing so will damage the log splitter and may also cause pieces of wood to be thrown out of the machine, potentially injuring the operator or bystanders.

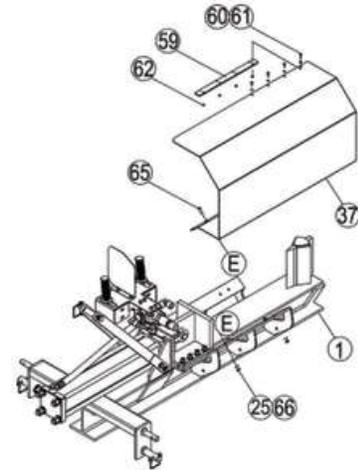
5.3 Safety Instructions Troubleshooting / Maintenance and Inspection

- **Engine Off:** Always make sure the tractor engine is turned off before cleaning, repairing, or adjusting the splitter unless otherwise recommended by the manufacturer.
- **Hydraulic safety.** Hydraulic log splitters generate high fluid pressures and temperatures. Hydraulic fluid escaping through a pinhead-sized opening can burn or puncture the skin, causing wounds that can lead to blood poisoning, infection, disability, gangrene, amputation, or death. Therefore, the following instructions should always be observed when inspecting or maintaining the hydraulic components of the log splitter:
 1. Before replacing or adjusting any hydraulic system components, such as hoses, tubes, couplings, or other parts, stop the tractor engine, move all control valve levers back and forth to relieve pressure, and disconnect the hydraulic lines.
 2. NEVER check for leaks with your hand. Leaks can be detected by holding a piece of cardboard (at least 60 cm long) at one end with your hand and moving the other end over the suspected area (wear safety glasses). Look for discoloration of the cardboard or wood.
 3. If you are injured by escaping fluid, no matter how minor, seek immediate medical attention. A typical injection injury may be a minor puncture wound that doesn't appear serious. However, failing to immediately consult a doctor familiar with injection injuries can lead to serious infections or reactions.

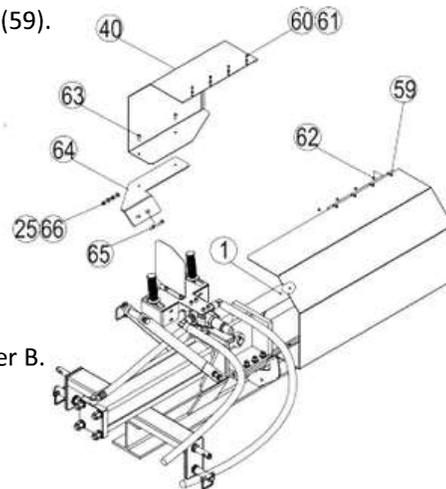
6. Montage

6.1 Mounting protective caps

1. Place the Protective Cap (37) above the beam (1).
2. Align the mounting holes with the mounting points on the beam.
3. Confirm with:
 - Hexagon socket screws M8x25 (65)
 - Flat ring Ø8 (66)
 - lock nuts M8 (25)
4. Hand tighten and check alignment.
5. Then tighten permanently.



1. Place Connection Plate (59) on top of Protective Cover (37).
2. Make sure the plate is centered.
3. Confirm with:
 - Hexagon bolts M5x16 (61)
 - Flat ring Ø5 (60)
 - lock nuts M5 (62)
 - Tighten evenly.
4. Position Protective Cover B (40) against Connecting Plate (59).
5. Align the holes correctly.



6. Confirm with:
 - Hexagon bolts M5x16 (61)
 - Flat ring Ø5 (60)
 - lock nuts M5 (62)

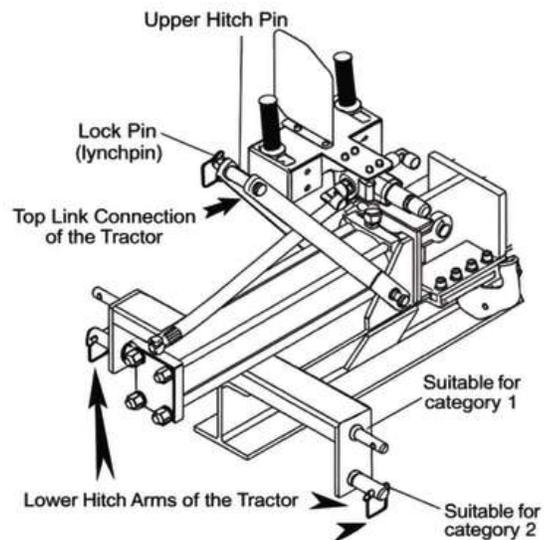
- ✓ Check that both hoods fit neatly.

1. Place Connection Plate (64) on the side of Protective Cover B.
2. Confirm with:
 - Hexagon socket screws M8x20 (63)
 - Flat ring Ø8 (66)
 - lock nuts M8 (25)
3. Next, attach the bottom of Connection Plate (64) to the beam with:
 - Hexagon socket screws M8x25 (65)
 - Flat ring Ø8 (66)
 - lock nuts M8 (25)

7. Connecting the log splitter to the tractor

Consult your tractor's manual or contact your dealer for instructions and safety information on how to properly connect the log splitter to your tractor's hydraulic system. Since tractors have many different hydraulic connections, it is your responsibility to ensure the correct connection to your tractor.

1. Turn off the tractor and engage the parking brake before attaching the log splitter.
2. Attach the log splitter to the tractor's 3-point hitch.
3. Connect the tractor's lower link arm to the log splitter's lower link bolts. Secure with cotter pins.
 - Connect the top link of the tractor to the top link pin of the log splitter.
 - Secure with a cotter pin.



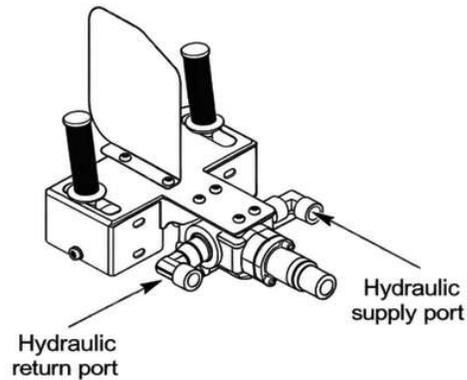
Warning

An improperly secured log splitter can come loose during transport or use, causing serious injury to the operator or bystanders. Do not drive the tractor or operate the log splitter until you are sure it is properly secured and the hitch pins are fully engaged.

Note: The log splitter comes with hoses. Use the original hoses when connecting it to the tractor.

4. Connect the hydraulic hoses:

- Connect one hose to the tractor's hydraulic supply port and to the connection on the top of the log splitter's control valve.
- Connect the second hose to the tractor's return port and to the connection at the bottom of the log splitter's control valve.
- Check that all fittings are tight.



⚠ Warning

Ensure all fittings are tight before applying pressure. High fluid pressures and temperatures develop in the hydraulic system. Hydraulic fluid escaping through even a small opening can cause burns or skin perforation, resulting in blood poisoning, infection, disability, gangrene, amputation, or death. If you are injured by escaping fluid, no matter how small the wound, seek immediate medical attention.

8. Choice of workplace and layout

Warning

It is important to choose a suitable workspace and set up the log splitter correctly to avoid the risk of slipping and falling, rolling away or tipping over.

1. Choose location:

- Choose a suitable location for using the log splitter.
 - Dry, flat surface with good grip. Stay away from mud, ice, tall grass, weeds, or brush.

NEVER use log splitters in houses, garages, sheds, or other buildings or semi-open spaces. Toxic gases can linger in these areas, EVEN if you use a fan or open windows.

Warning

The tractor's running engine emits carbon monoxide, a poisonous gas that can be fatal. You can't smell, see, or taste this gas.

If you feel nauseous, dizzy, or weak while using the log splitter, turn off the engine immediately and seek fresh air. Consult a doctor. You may have carbon monoxide poisoning.

2. Fire safety measures:

- **Take the following precautions against fire.**
 - Keep a fire extinguisher at hand (suitable for both normal flammable substances and flammable liquids) as a precaution when using the log splitter in dry areas.
- **Place the appliance 2 metres away from flammable materials or flammable liquids.**

Keep the tractor exhaust and other hot parts of the tractor engine at least 2 meters away from flammable objects while using the log splitter. Hot exhaust fumes from the tractor can cause fires.
- **Engage the parking brake:** Make sure the tractor's parking brake is engaged before operating the log splitter.

Warning

If the parking brake is not engaged, the tractor may roll away while the log splitter is in use. This could result in personal injury.

9. Transport the log splitter to the work site

1. Carefully drive the tractor and log splitter to the desired work location.

Important safety instructions:

- **Read the tractor's instructions.** Refer to the safety instructions in your tractor's owner's manual regarding driving with trailers attached to the three-point hitch.
- **Securely attached.** Make sure the splitter is properly secured before transporting the device.
- **Extra length.** Take the extra length of the splitter into account.
- **Reduced road stability.** Be aware that heavy equipment mounted on a three-point hitch can reduce road stability, regardless of the amount of counterweight added to the front. Operators should exercise extra caution when driving with the log splitter mounted. Reduce your speed and be extra careful when cornering or driving on rough or sloping terrain.
- **Do not ride on the splitter or carry any load.** Never ride on the log splitter or carry any load on it.
- **On public roads.** When transporting the log splitter on public roads, you must comply with all local, state, and national regulations.
- **Unattended.** Turn off the tractor before leaving the log splitter unattended.
- **Under the influence.** Never transport or operate this clover while under the influence of alcohol, drugs, or medication.

2. Make sure the tractor parking brake is set before operating the log splitter.

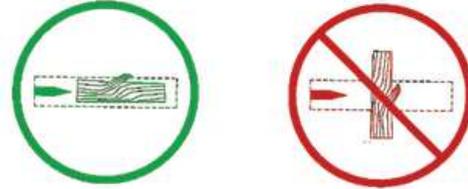
Warning

If the parking brake is not engaged, the tractor may roll away while you are using the log splitter. This could result in injury. Always engage the parking brake before leaving the tractor with the log splitter attached.

10. Operating the log splitter

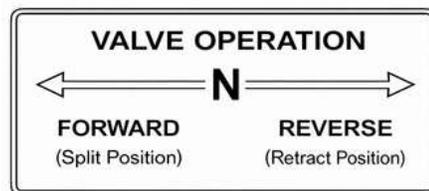
10.1 Positioning wood

1. Place one log on the beam. Maximum length 53 cm (21 inches), maximum diameter 40 cm (16 inches)
2. Place the cut end against the wedge. It should only run lengthwise along the grain.
3. Make sure the block is stable.
4. Never place multiple blocks at once.



10.2 Operating procedure

1. Stand in the indicated operating position.
2. Remove your hands completely from the log.
3. Move the control lever forward to extend the ram.
4. The ram pushes the wood against the wedge, splitting the block.
5. Pull the lever back to retract the ram.
6. Do not remove the split wood until the ram has come to a complete stop.



Warning

- **Operating position.** ALWAYS operate the log splitter from the OPERATING POSITION specified by the manufacturer. Other positions are unsafe as they may increase the risk of injury from crushing, cutting, flying objects, or burns.
- **Remove your hands.** Remove both hands from the log before activating the splitter control lever.
- Operate by hand. Use only your hand to operate the split control lever. Never use any other part of your body, a rope, cable, or other remote control device to activate the controls.
- **Second person.** Many accidents occur when more than one person is involved in loading and operating the log splitter. Only one person should operate the controls. If a second person is helping to load logs, the operator must NEVER operate the splitting control lever until the assistant and all bystanders are at least 10 feet (3 meters) away. NEVER allow an assistant to hold the log in place while the operator operates the splitting control lever.

11. Notice

1. Retract Cilinder: Fully retract the cilinder to protect the rod from corrosion.
2. Wipe with oily cloth: Wipe the beam and wedge with an oily cloth to prevent corrosion.
3. Storage location of the log splitter: Store the log splitter in a dry place, away from corrosive materials.

12. Inspection & Maintenance

Categories	Element/ Checkpoint	To check	Action in case of deviation
Preparation	Tractor	Disabled and parking brake applied	Switch off the engine and apply the parking brake
Preparation	Hydraulic system	Hydraulic pressure completely relieved	Move the control lever several times to relieve pressure
Cleaning	Slide beam / Cylinder / Wedge	Free from dirt, wood debris and build-up	Clean thoroughly and lubricate lightly
Mechanically	Nuts and bolts	Correctly tightened and not damaged	Fix or replace
Mechanically	Frame	No cracks, deformation or structural damage	Do not use the machine and have it repaired
Mechanically	Protective caps	Correctly mounted and undamaged	Repair or replace before use
Hydraulic	Hydraulic hoses	No cracks, kinks, wear or leakage	Replace immediately if damaged
Hydraulic	Couplings and connections	No leakage or oil traces visible	Check and repair connection
Hydraulic	Hydraulic cylinder	No damage or oil leakage	Repair before use
Safety	Leakage control	never perform check by hand	Use cardboard or wood to detect leakage
Medium	Hydraulic oil	Containing leakage during maintenance	Dispose of via an approved collection point for chemical waste
Post	Cylinder position	Cylinder fully retracted	Retract cylinder to protect against corrosion
Post	Storage location	Dry and free from corrosive substances	Store machine in a suitable area

Important: If a part needs to be replaced, use only parts that meet the manufacturer's specifications. Replacement parts that do not meet specifications may pose a safety hazard or deteriorate the condition of the log splitter.

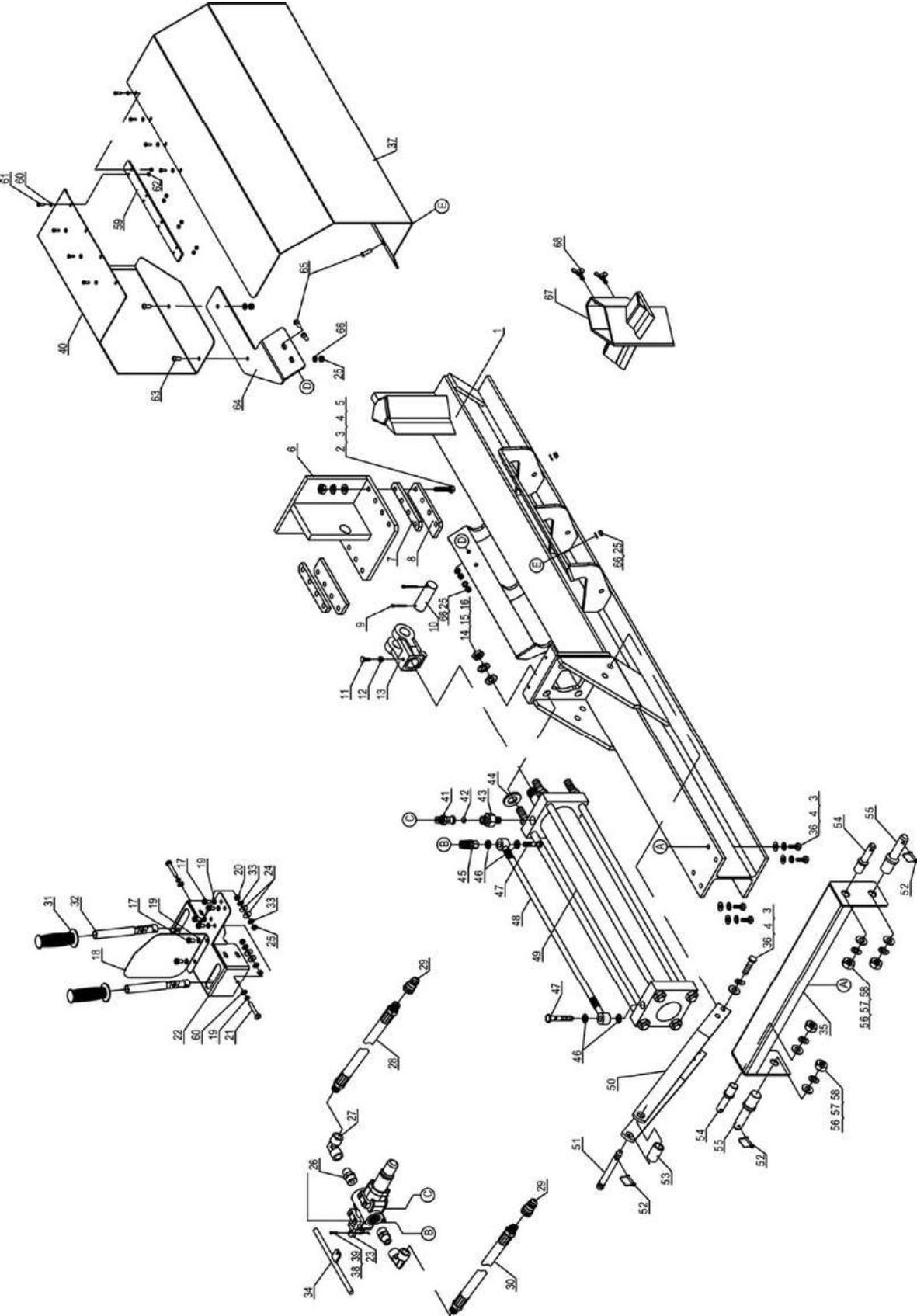
13. Problem solving

Problem	Possible cause	Control	Solution
Cylinder rod does not move	<ul style="list-style-type: none"> • Insufficient oil • Damaged control valve • Damaged cylinder 	<ul style="list-style-type: none"> • Check oil level • Visual inspection • Inspection for leakage or damage 	<ul style="list-style-type: none"> • Top up oil • Repair by authorized service company • Have your cylinder repaired
Low speed of cylinder	<ul style="list-style-type: none"> • Air in hydraulic system • Blockage in hydraulic line • Pressure setting too low 	<ul style="list-style-type: none"> • Check oil level • Inspecting hoses • Measure hydraulic pressure 	<ul style="list-style-type: none"> • Top up oil / bleed system • Clean or replace • Adjusting the control valve with a pressure gauge
Wood does not split or splits very slowly	<ul style="list-style-type: none"> • Too low pressure • Internal leakage in cylinder 	<ul style="list-style-type: none"> • Check hydraulic pressure • Check for pressure loss 	<ul style="list-style-type: none"> • Adjust the control valve correctly • Have your cylinder repaired
Tractor engine runs rough or stalls	<ul style="list-style-type: none"> • Pressure setting too high 	<ul style="list-style-type: none"> • Measure hydraulic pressure 	<ul style="list-style-type: none"> • Adjust control valve
Engine stalls at low load	<ul style="list-style-type: none"> • Blockage in hydraulic system 	<ul style="list-style-type: none"> • Inspect hydraulic system 	<ul style="list-style-type: none"> • Flush and clean system

14. Specifications

Specification	Value
Cleavage force	14 ton
Wake-up pressure (max)	172 bar
Maximum stem diameter Minimum stem diameter	400 mm 150 mm
Maximum trunk length Minimum trunk length	610 mm 400 mm
Maximum towing speed	8 km/h
Maximum flow	41.6 LPM
3-point hitch	Categories 1
Pressure relief setting	172 bar
Hydraulic cylinder (stroke)	25.4 mm
Hydraulic cylinder (bore)	111,125 mm
Product length	1750 mm
Productbreedte	850 mm
Product height	680 mm
Weight	157 kg

15. Parts



15.1 Parts list

No.	Code	Description	Number
1	PLS14HT-01	Balkframe	1
2	PLS14HT-02	Hexagon bolts M12x55	8
3	PLS14HT-03	Flat washer \varnothing 12	16
4	PLS14HT-04	Lock ring \varnothing 12	16
5	PLS14HT-05	Hexagon nut M12	8
6	PLS14HT-06	Beam guide	1
7	PLS14HT-07	Spacer	2
8	PLS14HT-08	Holder	2
9	PLS14HT-09	Splitting screw \varnothing 4x40	2
10	PLS14HT-10	Wigpen	1
11	PLS14HT-11	Hexagon bolts M8x25	1
12	PLS14HT-12	Hexagon nut M8	1
13	PLS14HT-13	Piston rod connection	1
14	PLS14HT-14	Flat washer \varnothing 18	4
15	PLS14HT-15	Lock ring \varnothing 18	4
16	PLS14HT-16	Hexagon nut M18	4
17	PLS14HT-17	Internal screw M8x16	6
18	PLS14HT-18	Distance plate	1
19	PLS14HT-19	Seal ring \varnothing 8	8

No.	Code	Description	Number
20	PLS14HT-20	Hexagon nut M8	2
21	PLS14HT-21	Screw M8 X 50	2
22	PLS14HT-22	Frame- assemblage	1
23	PLS14HT-23	Rulebook	1
24	PLS14HT-24	Washer	4
25	PLS14HT-25	lock nuts M8	8
26	PLS14HT-26	Reduction coupling	2
27	PLS14HT-27	Anger-connector	2
28	PLS14HT-28	Hydraulic hose (valve-pump)	1
29	PLS14HT-29	Shortcut	2
30	PLS14HT-30	Hydraulic hose (Valve-oil tank)	1
31	PLS14HT-31	Plastic handle bushing	2
32	PLS14HT-32	Handle	2
33	PLS14HT-33	Large flat washer ø8	4
34	PLS14HT-34	Connection line	1
35	PLS14HT-35	Clutch arm	1
36	PLS14HT-36	Hexagon bolts M12x30	8
37	PLS14HT-37	Protective cap	1
38	PLS14HT-38	Split pin ø2 x 10	1
39	PLS14HT-39	Hinge pin	1
40	PLS14HT-40	Protective cap	1

No.	Code	Description	Number
41	PLS14HT-41	Surface-mounted connection	1
42	PLS14HT-42	O-ring $\phi 20 \times 2,4$	1
43	PLS14HT-43	Front connector	1
44	PLS14HT-44	Adjusting ring	1
45	PLS14HT-45	Valve fiber connection A	1
46	PLS14HT-46	Combination disc	4
47	PLS14HT-47	Bolt connection	2
48	PLS14HT-48	Hydraulic hose (valve-cylinder)	1
49	PLS14HT-49	Cylinder	1
50	PLS14HT-50	Boom pole	1
51	PLS14HT-51	Hitch Pin II	1
52	PLS14HT-52	Lynchpin	3
53	PLS14HT-53	Coupling pin bushing	1
54	PLS14HT-54	Coupling pin I	2
55	PLS14HT-55	Coupling pin III	2
56	PLS14HT-56	Flat washer $\phi 22$	4
57	PLS14HT-57	Lock ring $\phi 22$	4
58	PLS14HT-58	Hexagon nut M22	4
59	PLS14HT-59	Connection plate	1
60	PLS14HT-60	Flat washer $\phi 5$	8
61	PLS14HT-61	hex bolt M5 x 16	8

No.	Code	Description	Number
62	PLS14HT-62	Castle mother M5	8
63	PLS14HT-63	Hexagon socket screw M8x20	2
64	PLS14HT-64	Connection plate	1
65	PLS14HT-65	Hexagon socket screw M8 x 25	4
656	PLS14HT-66	Flat washer	8

16. Warranty

Warranty Terms and Conditions

1. This warranty shall enter into force on the date stated on the original purchase invoice and shall remain valid for a period of twelve (12) months.
2. This warranty is non-transferable unless prior written consent has been obtained from the supplier.
3. Warranty claims will not be accepted without presentation of the original purchase invoice.
4. This warranty shall apply exclusively provided that the product has been used in full compliance with the instructions contained in the user manual and solely for its intended purpose.
5. No alterations, modifications, or technical changes may be made to the product.
6. This warranty shall be void in the event of improper, negligent, or incorrect use of the product.
7. Transportation, shipping, and related costs are expressly excluded from this warranty.
8. Any repair work must be carried out exclusively by the supplier or an authorised service partner. Repairs performed by unauthorised third parties shall immediately void all warranty rights.
9. Repairs performed during the warranty period shall not result in an extension of the original warranty period. However, a separate warranty period of three (3) months shall apply to the repaired components, provided that the original warranty period has expired.
10. All maintenance and servicing operations described in the user manual must be performed in a timely and proper manner. Failure to do so may result in the warranty becoming void.
11. Warranty claims may only be submitted to the original point of sale at which the product was purchased.

17. EG-Verklaring

EG-verklaring van overeenstemming - Declaration of conformity – Konformitätsverklärung - Declaration de conformite - Dichiarazione di conformita- Declaracion de conformidad

Wij, Valkenpower BV, Haverkamp 11, 6051 AC Maasbracht, Nederland, verklaren geheel onder eigen verantwoordelijkheid dat de producten

We, Valkenpower BV, Haverkamp 11, 6051 AC Maasbracht, Nederland, declare under our sole responsibility that the receiver

Wir, Valkenpower BV, Haverkamp 11, 6051 AC Maasbracht, Nederland, erklären in alleiniger Verantwortung, daß der Behälter

Nous, Valkenpower BV, Haverkamp 11, 6051 AC Maasbracht, Nederland, déclarons sous notre seule responsabilité que le réservoir

Noi, Valkenpower BV, Haverkamp 11, 6051 AC Maasbracht, Nederland, dichiariamo sotto la nostra responsabilità che

La empresa, Valkenpower BV, Haverkamp 11, 6051 AC Maasbracht, Nederland, declara, bajo su responsabilidad, que

Type Model Art Type	Beschrijving Description Beschreibung Description	Merk Brand Marke Marque
LS14HT	Houtklover	Woodcraft
LS14HT	Log Splitter	Woodcraft
LS14HT	Holzspalter	Woodcraft
LS14HT	Fendeuse de bûches	Woodcraft

Waarop deze verklaring betrekking heeft, in overeenstemming zijn met de volgende normen:

To which this declaration relates is in conformity with the following document:

Auf dem sich diese Erklärung bezieht, mit dem folgendem Dokument übereinstimmt:

Auquel se réfère cette déclaration est conforme à le document suivant:

Standaard, Standard:

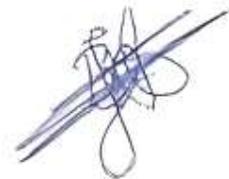
NEN ISO 12100:2010, NEN 609-1:2017, NEN ISO 13854:2019, NEN ISO 14120:2015, NEN ISO 13857:2019

De machinerichtlijn, Following the provisions of Directive, Gemäß den Bestimmungen der Richtlinie,

Conformément aux dispositions de la Directive: **2006/42/EG**

Serienummer: Serial number:
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Directeur Valkenpower



Nederland, Maasbracht, 31-07-2025

B.A.H Valkenburg